709 , 909 3/4"-2"







Modification Overview

- > The 909M1 (1989) in the 3/4-2" sizes only.
- Change was in the body only- internal components are the same.
- ➤ The 709 in ¾-2" sizes only, was discontinued in 1993.

Check Cover Removal

- Cover is o-ring sealed.
- Check valve
 assembly is attached
 to the cover and
 spring is contained.
- Pull cover and assembly straight out of the body. (Do not twist)





Check Valve Removal

- The check valve is attached to the cover with a bayonet locking system.
- Check valve assembly is spring loaded.
- Holding the assembly in both hands, rotate the seat (cage) ¼ turn.



Check Seat Removal

- Once the cover and check valve are removed the seat or (cage) is free.
- Seat is sealed by an o-ring.



Check Disc Replacement

 Check disc and disc holder can be replaced as one piece.





Check Valve Reassembly Notes

- Reassemble check valve in reverse order.
- Apply lubricant to seat o-ring and lid o-ring.



RV Cover Removal

- RV Cover is sealed by the diaphragm.
- Spring load is contained.



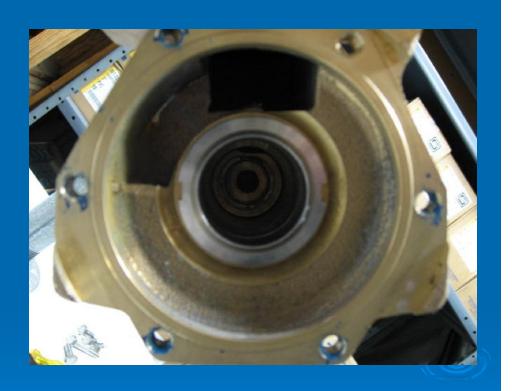
RV Stem Removal

The stem subassembly can be pulled straight out of the body.



RV Seat Removal

- Unless damaged, there is no need to remove the RV seat.
- The RV seat is threaded and sealed by an o-ring.



RV Rubber Replacement

- Replace diaphragm and RV disc assembly.
 - * Simply unscrew the stem cap from the stem.
- Replace stem o-rings.
- Apply lubricant to o-rings.





RV Reassembly Notes

- Insert RV stem assembly into body.
 - * Carefully guide and depress spring tension until the piston is completely into position.
 - * Insert screw driver up into vent opening to hold stem in place.
- Bolt cover down evenly.

