# 800 (M2,M3,M4) 1⁄2"-2"





#### Modification Overview

- The original model 800 was discontinued in 1993.
- The 800M2 was produced from 1991-1994.
- The 800M3 (1/2",3/4" sizes only) was produced from 1991-1994.
- The 800M4 production began in 1994 and is the current model.

The 800M4FR was introduced in 1995 and is produced with a float assembly that contains a relief valve that protects the unit against freeze damage.

# Hood Removal

The ½"-3/4" hood is secured by two screws.

The 1"-2" hood is secured by two screws.





### **Bonnet Removal**

 The bonnet is threaded into the body and sealed by an o-ring.
There is no spring

load.

spring





### Float Removal and Service

- The float is free once the bonnet has been removed.
- Replace the rubber seal by pulling it from the groove on the float.





### **Check Valve Removal**

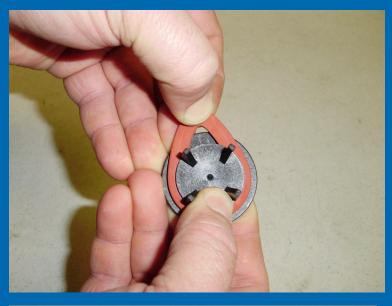
- Check valve is spring loaded.
- Remove spring retainer by pressing down and rotating to clear tabs on the body.
- Remove spring and poppet.





### **Check Disc Replacement**

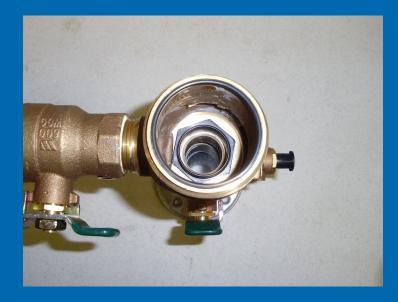
Replace the rubber disc by pulling it from the groove on the poppet.





#### **Check Seat Replacement**

- Models 800,800M2 and 800M3 did not have replaceable check seats.
- The 800M4 check seat is threaded into the body and sealed by an o-ring.
- \*\* Note: A special tool is needed to remove the seat.





### **Reassembly Notes**

Reassemble in reverse order. Place large end of spring down in body. > The guides on the retainer face up. > The guides on the float face up. Make sure the float spring is centered on the float.

