

SUBMITTAL SHEET

JOB NAME		ITEM TAG
JOB LOCATION		PART NUMBER
CONTRACTOR	DATE	
ENGINEER APPROVAL	DATE	

WROT COPPER PRESS-TO-CONNECT FITTINGS

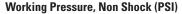
LegendPress® Elbows, Caps, Tees, and Couplings

Press-type end connections eliminate the need for soldering, reducing labor and material costs and eliminating the fire hazard associated with the process.

Press-to-connect connections are designed for installation onto ASTM B88 types K, L, and M hard-drawn copper tubing. Coiled (annealed) soft copper tubing is not recommended but can be used if the ends are made round.

Fittings in nominal sizes 1/2" to 4" feature molded recess 0-rings which, when un-pressed, create leak paths at multiple points during the pressure test, to identify an un-pressed joint quickly.

Available in nominal tubing sizes 1/2" to 4". 1/2" to 2" sizes use VUS profile jaws, and 2-1/2" to 4" sizes use XL-C profile jaws.



Cold working pressure (CWP):

Saturated steam (WSP): Not Suitable For Steam Service

Vacuum-rated to 29.2 in/Hg at 68° F Operating temperature range: 0° F to 250° F

Approved for:

Hydronic heat and chilled water with propylene glycol, up to 50%.

Compressed air; Must be oil free.

MATERIAL SPECIFICATION						
PART	MATERIAL	SPECIFICATION				
Press configurations	Wrot copper alloy	ASTM B152 C11000 and ASTM B75 C12200				
0-ring	EPDM rubber	Commercial grade				
Grip ring*	Stainless steel	AISI Grade 304				
Guide ring*	Acetal resin	Commercial grade				

* 2-1/2" to 4" fittings

PRESS FITTING INSERTION DEPTH										
Nominal tubing size:	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"	
Insertion Depth (in)	3/4"	15/16"	15/16"	1"	1-7/16"	1-5/8"	1-3/4"	2"	2-1/4"	

REQUIRED MINIMUM DISTANCE BETWEEN PRESS JOINTS										
Nominal tubing size:	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"	
Distance (in)	1/2"	1/2"	1/2"	1/2"	5/8"	3/4"	3/4"	3/4"	3/4"	

Certifications/Listings:

Third-party certified.

NSF/ANSI 61: Drinking water components - Health effects.

NSF/ANSI 372: Drinking Water components - Lead content.

Uniform Plumbing Code (UPC).

National Plumbing Code of Canada.

Standards:

ASTM B152 Alloy C11000: Standard Specification for Copper Sheet, Strip and Plated Rolled Bar. ASTM B75 Alloy C12200: Standard Specification for Seamless Round Copper Tube for general engineering applications. ANSI/ASME B16.51 Standard Specification for Copper and Copper Alloy Press-Connect Pressure Fittings. ANSI/ASME B1.20.1: Standard Specification for Pipe Threads, General Purpose (inch).

IAPMO PS-117: Press connections made with copper or copper alloy fittings and Type K, L and M copper tube.

















