

Model 710

Pressure Vacuum Breaker Assembly

Application

Designed for installation on irrigation water lines to protect against backsiphonage of contaminated water into the potable water supply. Assembly shall provide protection where a potential health hazard exists. For non-potable applications only.

Standards Compliance

- ASSE® Listed 1020
- · IAPMO® Listed
- Approved by the Foundation for Cross Connection Control and Hydraulic Research at the University of Southern California

Materials

Main valve body Cast Bronze ASTM B584
Fasteners Stainless Steel, 300 Series

Elastomers Silicone

Buna Nitrile

Polymers Noryl™

Delrin®

Springs Stainless Steel, 300 series

Features

Sizes: 3/4", 1"

Maximum working water pressure 150 PSI

Maximum working water temperature 140°F

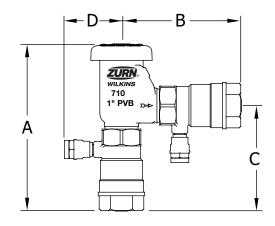
Hydrostatic test pressure 300 PSI

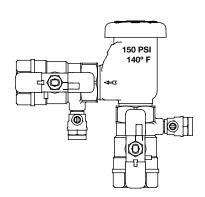
End connections threaded ANSI B1.20.1



Accessories

- ☐ Repair kit (complete)
- ☐ Water Hammer Arrester (Model 1260XL)
- □ QT-SET Quick Test Fitting Set





Dimensions & Weights (do not include pkg.)

| MODEL SIZE | | DIMENSIONS (approximate) | | | | | | | | | WEIGHT | |
|------------|----|--------------------------|-----|-------|-----|-------|-----|-------|----|--------|--------|--|
| | | Α | | В | | С | | D | | WEIGHT | | |
| in. | mm | in. | mm | in. | mm | in. | mm | in. | mm | lbs. | kg | |
| 3/4 | 20 | 6 1/4 | 159 | 4 1/4 | 108 | 3 7/8 | 98 | 2 3/8 | 60 | 2.6 | 1.2 | |
| 1 | 25 | 6 3/4 | 172 | 4 7/8 | 124 | 4 3/8 | 111 | 2 5/8 | 67 | 3.7 | 1.7 | |

Zurn Industries, LLC | Wilkins

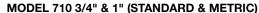
1747 Commerce Way, Paso Robles, CA U.S.A. 93446 Ph. 855-663-9876, Fax 805-238-5766

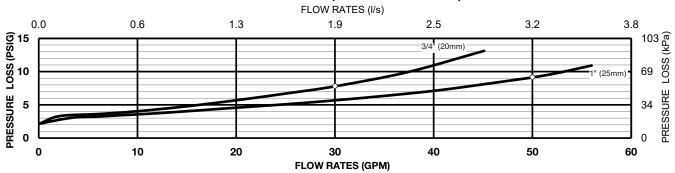
In Canada | Zurn Industries Limited

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Rev. C Date: 10/20 Document No. BF-710 Product No. Model 710 Patent zurn.com/patents

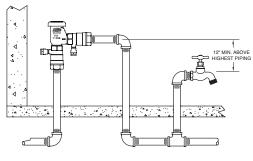




Typical Installation

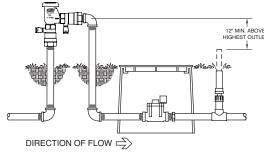
Local codes shall govern installation requirements. Unless otherwise specified, the assembly shall be mounted at a minimum of 12" (305mm) above the highest piping or outlet downstream of the device. Install with adequate drain and sufficient side clearance for testing and maintenance. The installation shall be made so that no part of the unit can be submerged. A pressure vacuum breaker cannot be installed where back-pressure could occur or where spillage of water from vent could cause damage.

| Capacity thru Schedule 40 Pipe | | | | | | | | | | |
|--------------------------------|----------|------------|-----------|-----------|--|--|--|--|--|--|
| Pipe size | 5 ft/sec | 7.5 ft/sec | 10 ft/sec | 15 ft/sec | | | | | | |
| 1/8" | 1 | 1 | 2 | 3 | | | | | | |
| 1/4" | 2 | 2 | 3 | 5 | | | | | | |
| 3/8" | 3 | 4 | 6 | 9 | | | | | | |
| 1/2 | 5 | 7 | 9 | 14 | | | | | | |
| 3/4" | 8 | 12 | 17 | 25 | | | | | | |
| 1" | 13 | 20 | 27 | 40 | | | | | | |
| 1 1/4" | 23 | 35 | 47 | 70 | | | | | | |
| 1 1/2" | 32 | 48 | 63 | 95 | | | | | | |
| 2" | 52 | 78 | 105 | 167 | | | | | | |

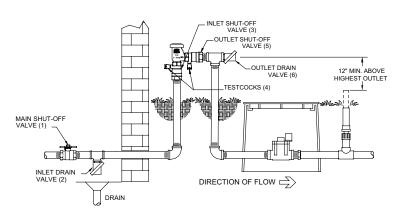


DIRECTION OF FLOW

INDOOR INSTALLATION



TYPICAL OUTDOOR INSTALLATION
For warm climates with no winterization



TYPICAL OUTDOOR INSTALLATION For cold climates which require winterization

Specifications

The Pressure Vacuum Breaker shall be ASSE 1020 approved, and supplied with full port ball valves. The main body shall be bronze (ASTM B584), the loaded-air inlet shall use an stainless steel spring and silicone o-ring. The entire assembly shall be accessible for maintenance and testing without removing the device from the line. For non-potable applications only. The Pressure Vacuum Breaker shall be a Zurn Wilkins Model 710.